That happened in March: China First Heavy Industries

Have you heard about China First Heavy Industries?

It’s a group which was incorporated in 2008 with revenue of 9.6 billion CNY in 2011, a net income of 375 million CNY and 12,000 employees.

The group is the Chinese leader in nuclear forgings and its goals are:

- To own the largest domestic market share
- To compete against foreign manufacturers in the international market.

Overview of the group

Dalian
- CFHI Dalian International Tech & Trade Co. Ltd.
- Nuclear Power and Petro-chemical Business Group
  - CFHI Dalian Design and Research Institute
  - China First Heavy Industries Metallurgical Engineering Division

Tianjin
- CFHI Tianjin Heavy Industries Co., Ltd
- CFHI Tianjin Heavy Equipment Engineering Research Co., Ltd
  - CFHI Tianjin C-E Electrical Automation Co., Ltd

Qiqihaer
- Heilongjiang Steel Casting and Forging Manufacturing Co., Ltd
- China First Heavy Industries (Group) Co. Ltd
  - Roll and Power Station Business Group
  - CFHI Heavy Transport Industry

Shanghai
- First Heavy Engineering Tech Co. Ltd (Shanghai)

International
- China First Heavy International GmbH
  - AIS Consulting
China First Heavy Industries (CFHI) is one of the fifty-three backbone enterprises under the management of the Central Government that are directly related to the national security and economy. Since 2006, CFHI has been manufacturing pressure vessels, reactor internals, braces, pipes and pipefittings for the nuclear industry. It controls 90% of the forging market in this industry and has revitalized the industry in the Northeast of the country.

CFHI is one of these SOE Champions that must control the domestic market, improve their technology to break the monopoly of foreign products and finally export and compete against Mitsubishi Heavy Industries, Japan Steel Works, Doosan and Areva.

To understand CFHI, we will look at how the company is structured, who are its investors and which projects the group handles. Major hurdles such as the profitability of the company and the need for a new type of human resources will be described as well.

**The origin of CFHI development: the “863” program**

The “863” program can be considered as the trigger of CFHI’s expansion. The State Council assigned the major SOE’s the task of developing the country’s infrastructure and technology, including nuclear power. CFHI was assigned to develop a technology to manufacture the fast breeder reactor vessel. In 2002, the State Council and the Central Party Committee assigned to CFHI the responsibility of developing a large hydraulic press and to become the national champion for nuclear forgings.

Four years and 150 million CNY of investment later, CFHI unveils the 15,000 ton hydraulic press which can forge a 600t-class giant ingot.

Its purpose is to manufacture the conical shell of the nuclear power steam generator, top closure head, whole head of the nuclear power pressure vessel and other giant forging parts. This press is considered to be one of the most advanced in the world in terms of structural design, control system, product specifications and performance.

The eleventh five-year plan in 2007 clarified the intentions of the government to break the monopoly of foreign companies. Zhang Guobao, the head of the NEA, declared in 2008 that the nuclear forging is a critical infrastructure for nuclear power equipment manufacturing and the construction of nuclear power plants. As the peak of China’s nuclear power construction would be between 2020-2030, it is essential that China becomes the world’s leader in nuclear Forging.

---

**Major Milestones**

**2002**
The state council announces that CFHI will develop a large hydraulic press for forging.

**2005**
August: Contract for the China Experimental Fast Reactor (parts of the reactor vessel and reactor components)

September: Contract for Qinshan NPP Phase II (reactor pressure vessel)

**2006**
December: Contract for Hongyanhe (reactor pressure vessel)

**2007**
June: CFHI unveils its 15,000 tons free forging hydraulic press

July: Success of the Reactor Vessel strength and leak test for the CEFR

**2008**
August 2008: Contract for Fangjiashan and Fuqing units 1&2 (pressure vessel)

**2009**
August: CFHI developed the 580 tons steel ingot

December: CFHI becomes a qualified supplier by SNPTC for the AP1000

**2010**
January: Success of the hydrostatic test for Qinshan NPP Phase II reactor pressure vessel

February: Completion of Phase II expansion project of Qinshan Nuclear Power Plant Unit 4 reactor pressure vessel

April: Beginning of the AP1000 pressure vessel manufacturing

June: Agreement with Shenyang Blower Works, Haerbin Electric and SNPEC for the AP1000 main pump shell.

December: Shipment of the reactor pressure vessel for Hongyanhe 1
2011

March: Shipment of the first AP1000 head regulator

May: SNPTC signs the agreement of sub-licensing for the AP1000 Technology with CFHI

May: CFHI signs a supply agreement for thirty reactors pressure vessels

August: Shipment of the generator shaft forgings for Ningde Unit 3

September: Success of the hydrostatic test for Fangjiashan1 pressure vessel

September: CFHI completes its new equipment-testing center in Dalian

December: Success of the hydrostatic test for Yangjiang II reactor pressure vessel

2012

June: CFHI developed the world's largest 715 tons steel ingot.

June: Assessment of the forgings for the CAP1400 low pressure rotor

June: Shipment of the reactor pressure vessel for Fujing Unit 1

July: CFHI gets the HAF 601 manufacturing certification for the steam generator

August: CNPEC and CFHI sign R&D agreement on the ACPR1000+
Qiqihaer

Heilongjiang Steel Casting and Forging Manufacturing Co., Ltd
- Casting and forging production technologies and capacity
- Specialized in large steel casting and forging for the nuclear industry

China First Heavy Industries (Group) Co. Ltd
- Mechanical machining and assembling

Roll and Power Station Business Group
- Manufacturing capability of 1000 MW class nuclear conventional island low pressure rotor

CFHI Heavy Transport Industry
- Packing and shipping: product packaging design, transportation.
- Fully equipped with a large complete sets of equipment transport capacity.

First Heavy Engineering Tech Co. Ltd (Shanghai)
- Design, manufacture, installation and service of mechanical and technical products.
- Product innovation, technical consultation and sale of mechanical and technical products.
- The main products are rolling mills, heavy equipment and spare parts for metallurgical and power station fields.
Revitalizing the industry in the Northeast

CFHI spreads its activities among four major cities:

- Qiqihaer (Heilongjiang) focuses on casting, forging, machining, assembling and the transportation of heavy equipment.
- Dalian (Liaoning) specializes in manufacturing the pressure vessels, the R&D of nuclear equipment and project management.
- Tianjin is dedicated to the manufacturing of heavy nuclear equipment, an R&D center of 150 experts, automation and instrumentation in the metallurgical field.
- Shanghai concentrates on the design and manufacture of mechanical products and innovation.
- The offices in Germany and the agent in Moscow support the international expansion of CFHI.

Two major poles of R&D and support from the Government

The National Development and Reform Commission, the Ministry of Science and Technology, the Bureau of Energy, the National Nuclear Safety Administration and other ministries combined their resources with CFHI and gradually allocated strong funds in technical research: from 200 million CNY in 2006 to 400 million in 2011.

The company’s strategy to improve its technology is based on:

- Internal R&D,
- International cooperation and acquisition,
- Investment in standards and certifications.

By 2009, CFHI moved its R&D to Dalian and Tianjin in order to benefit from the numerous universities and colleges. CFHI also hires experts with international experience focused in large-scale iron and steel casting and forging products (turbine rotor, metallurgy
roller, pressure vessels) as well as stainless steel and nickel-based super alloy and other special materials and products. Today, the R&D Centers have 900 experts and 2,400 technical personnel.

A few years later, in September 2011, the group opened its world-class set of domestic first-class welder training, detection, and experiments on heavy equipment and large castings. This testing center was equipped with advanced testing equipment to become the national testing center in nuclear power for Generation 2+ and 3, including the CAP1400.

On the international side, CFHI cooperates mainly with SMS Demag (Germany), Mitsubishi Heavy Industries and Hitachi Shipbuilding (Japan), General Electric and P & H mining equipment (USA), Framatome and Le Creusot (France) and Doosan Heavy Industries (South Korea). In particular, Doosan brought extensive know-how for the forging of the pressure vessel in the first AP1000 plants.

This transfer of know-how helped the company to acquire several HAF 601 nuclear manufacturing certifications between 2006 and 2011:

2006: Pressure Vessel/Reactor Internals/Brace
2010: Casting and Forging
2011: Pipe and Pipefittings

In 2012, the NNSA expanded the HAF 601 range for the steam generator.

The Management of CFHI

Wu Shengfu is the chairman of the board and General Manager of CFHI. He joined the Communist Party in 1985, and in April 2007, was elected at the 17th National Congress of the Communist Party of China.

The top management spent the essential parts of their careers in the company and many of the actual members of the board have been in place since 2008. Still some members, such as Chen Tianlin, Liu Zhangming and Wang Ling have had different experiences (China Shipbuilding Industry/DongFeng Motor/and Wuhan Iron and Steel respectively).

This board illustrates a steadily management, which is not common in SOEs where the decision makers change every three to four years. The company decided to go public in 2010.

CFHI initial public offering

CFHI needed 8.39 billion CNY to expand production capacity. The group issued 2 billion A-shares and intended to raise about 11.4 billion CNY with the offering. In February 2010, it opened at 5.48 CNY (0.8 U.S. dollar) per share for its debut on the Shanghai Stock Exchange, while originally it had set its IPO price at 5.7 CNY per share.

In 2013, the group has 240,857 shareholders. The top ten shareholders have 385.6 millions shares, around 20% of the company.

One of the Shareholders, China Huarong Asset Management (CHAMC), owns almost 10% of the total number of shares. CHAMC is one of China’s four asset management companies set up to deal with toxic assets of state-owned banks, it belongs to the Ministry of Finance with a minor investment from China Life Insurance Group and remains under the supervision of the State Council.
CFHI’s major projects in the nuclear power market

CFHI must become a leader in the forging industry. In that regard, almost every project in China that requires heavy forgings is allocated to the group.

In the beginning, two important projects were signed in 2005: In August for the China Experimental Fast Reactor (CEFR), and in September for the extension of Qinshan Phase II.

The CEFR

Monitored by the Ministry of Science and Technology, CFHI was appointed to produce the bottom of the reactor vessel, the core radial shield support frame and reactor components. This project belongs to the “863” program. China Institute of Atomic Energy was in charge of the design of the nuclear island and run the project for six years. CFHI carried out more than 200 experimental studies and scientific research. The on-site installation and leak test passed two years later.

CFHI projects in Qinshan, M310 and CPR1000

Qinshan Phase II (CNNC)

In September 2005 CFHI signed the agreement for manufacturing the reactor pressure vessel and forgings for the primary pump and other critical forgings for Qinshan II. The hydrostatic test for the RPV was successful in December 2009.

Hongyanhe (CGNPC)

In December 2007 Liaoning Hongyanhe Nuclear Power Co., Ltd., CFHI and CGNPC signed the supply of the RPV and other forgings. Harbin Electric Corporation, Shenyang Blower Works Group Co., Ltd., and others signed the cooperation agreement and supply contract with CFHI, and the RCC standard was mandatory. The acceptance from LHNP was successful in December 2010.
Fuqing (CNNC) Yangjiang (CGNPC)

Before the Fukushima accident, Fuqing nuclear power plant was expected to become the showcase of Chinese management for Generation 2+ nuclear power plant - that would have included project management, and the construction of an assimilated foreign technology. With this project and three others to come, CFHI grew extensively in the domestic forging market (90%) and pressure vessel market (80%). The pressure vessels passed the hydrostatic tests for unit 1 (June 2011) and unit 2 (December 2011). In 2011, CFHI supplied for 5 units: The pressure vessels hydrostatic tests were also successful in December for Yangjiang units 1 and 2, and Fangjiashan unit 1.

Fangjiashan (CNNC)

In August 2008, CFHI signed a contract of supply for the two units in Fuqing and also two in Fangjiashan. The project faced several hurdles: after several changes in the organizational structure, turnover of its personnel, and manufacturing difficulties in Dalian in particular for procurement of welding consumables and nickel-based material. The group readjusted its organization, followed the RCC standard and was able to deliver the RPV in September 2011, which passed the hydrostatic tests.

Ningde (CGNPC)

This project was strongly supported by China Guangdong Nuclear Power Group and Dongfang Electric. The localization rate for Ningde was targeted at 80%. CFHI produced the entire forging for the low-pressure rotor. CFHI benefited from the experience of CGNPC in technology research and development, quality control, nuclear safety culture construction, and developed a strong relationship with the group’s supply chain.

CFHI projects in AP1000

On December 24, 2009, the State Nuclear Power Technology Corporation (SNPTC) qualified CFHI in the first batch of suppliers for the AP1000. A few months later, in May 2010, CFHI signed a contract of 565 million CNY with Shandong Nuclear Power Company and Jiangxi Nuclear Power Company, both controlled by China Power Investment Corporation. CFHI was to supply two reactor pressure vessels for the future Haiyang units 3 and 4, and Pengze 1 and 2. The first reactor vessel head was shipped in March 2011. In April 2011, SNPTC and CFHI signed a contract for the supply of the reactor vessel of future AP1000s. CFHI is also the main supplier of forgings for the primary pump. In June 2010, the first contract of supply was signed with State Nuclear Power Engineering Company, Shenyang Blower Group and Harbin Electric Power Equipment.

Future opportunities and hurdles for CFHI

CFHI benefits from the strong support of the State Council. Therefore it can dig into knowledge from the major EPCs, equipment manufacturers and research centers. Considered as the national champion for forgings, CFHI must upgrade its equipment, respect more stringent environment regulations, hire and retain expensive human resources and reorganize its management structure to become a global actor.

Enhance research and technology in third generation NPPs with engineering entities

As indicated above, the cooperation between CFHI and CGNPC has been strengthened since the Hongyanhe project. In 2011, China Nuclear Power Technology Research Institute and CFHI signed a research and testing agreement for the reactor, reactor components and the steam generator simulation platform. CFHI would run environmental impact evaluation, severe accidents, nuclear fuel cycle study, and severe accident emergency management. This agreement was followed in August 2012, with
a new project related to the large forgings for the ACPR1000 with China Guangdong Nuclear Power Engineering Co., Ltd.

The AP1000 reactor pressure vessel manufacturing technology is treated as an important issue in major national science and technology projects. In 2008, CFHI with the Shanghai Nuclear Engineering Research and Design Institute, and Dongfang Electric established an innovative team to absorb the AP1000 drawings and supply for the AP1000. The latest project in June 2012, reviewed by the National Energy Administration, is the involvement of CFHI in the CAP1400. Technical challenges are machining, nondestructive testing, heat treatment, anti-distortion technology, nickel-based defect analysis, welding deformation analysis and structural stress analysis. CFHI signed for the pressure vessel of Rongcheng project Units 1 and 2 by the end of 2011.

In order to overcome these challenges, several institutes and universities were involved in the research and CFHI had to upgrade its equipment to produce a 715 ton steel ingot - the largest in the world.

Major Challenges: profitability and human resources

As already stated, CFHI is a tool dedicated to the “863”program. Its main goals are to occupy the domestic market, gradually stop the import of foreign forgings, raise its standard to the quality of Japan Steel Works, and export to foreign markets.

Until now, the company has competed on price, and has invested 4~5% of its revenue in research of development - indeed, the foreign pressure vessel sold to China was 300,000 CNY per ton, but CFHI reduced the price to 100,000 CNY per ton. However the company still has heavy debts (around 8 billion CNY), the support from Huarong is still limited to 10% of shares in the company, the cash dividend per share in June 2012 dropped to 0.00567 CNY and the company needs to hire more diversified specialists and its operation cost will increase.

Large diversification in recruitment

We will not provide a full study in this article of the human resources in CFHI, but a description of the skills needed. During the last six years, CFHI has extensively opened its recruitment to several universities and technical schools from the northeast and east of China. The main target of CFHI is to split its manufacturing resources between senior technicians (1%), technicians (5%), senior workers (35-40%) and mid-level workers (40-50%). The jobs are better paid than the national average, the simple apprentice without any experience would earn 2000-3000 CNY per month and most of the recruits at execution level would start at 4000-6000 CNY.

We reviewed all the recruitments since 2007 and split the organization into four major fields.

Note: This distribution of skills in these four fields was executed by Dynatom and does not reflect the exact structure of the human resources in CFHI. Our intent is to show which skills are researched the most and we decided to categorize the recruitment in four major fields:
**Manufacturing:** which relates to engineering and fabrication mostly, and includes the following skills:

chemical analysis, fluid power transmission and control, rock and soil Mechanics, material shape (welding), metallurgical engineering (ferrous metallurgy), thermal energy and power engineering, iron and steel metallurgy, analytical chemistry, metal physics, material molding (cast and forging), process equipment and control/computer software, chemical/metallurgical/rolling mill machinery, industrial electrical automation, metal material Engineering (heat treatment), machinery manufacturing and design, welding, heat treatment, electrical engineering and automation welder.

The best-paid jobs are for electrical and mechanical graduates from technical colleges who can expect a first salary of 6000-8000 CNY per month. This skill is the most researched at CFHI.

**Research and Development** is related to design capabilities, science and environmental engineering. The skills researched as are as follows:

environmental engineering, inorganic non-metallic, technical director, control theory and control engineering, hydraulic r & d engineers assistant, materials science, mechanical Design, manufacturing and automation.

The manufacturing and automation expertise is the core of the recruitment with salaries of 6000-8000 CNY per month for the first year.

In 2013, CFHI was looking for two major skills: technical director and researchers in Hydraulics.
The **Technical Support**

This is the "poor" side of the group with operatives, merchandisers and other support that can expect a monthly salary of 2,000-3000 CNY. Since last year, CFHI has been recruiting more apprentices that will be trained internally.

The skills expected are as follow:

- painting, measurement and testing,
- adjusters equipment,
- maintenance,
- apprentices,
- operatives and safety engineering.

During the last two years, CFHI has been recruiting tens of apprentices with no experience and low academic knowledge.

---

The **Operation** includes project management, finance, procurement and contract. The recruitment has been extensive during the last three years in the field of project cost, cashier, contract administrator, assistant of the chief commissioner, accounting, translation, sales staff, buyer, human resource management, merchandiser.

This field is positioned at the management level. It deals with the buyers and suppliers. The monthly salary starts at 6,000-8,000 CNY for the first year and requires three to five years of academic study.

The most recent skills required are for accounting, procurement, English translation and human resources management.
CFHI in the global market

In the nuclear field, only one project has been signed for the Chasma II project, in August 2008. CFHI provided the RPV. However despite this unique reference, we can assume CFHI will become the leading forging company in the world:

Between 1995 and 2012, the company upgraded its know-how in the manufacturing of steel ingots, from 280 to 780 tons, and dealt with all types of reactors, such as CEFR, second generation and now third generation nuclear power plants.

The strong purchase orders from the government and heavy subsidies lowered the cost of the RPV from 300,000 CNY to 100,000 CNY per ton making CFHI the cheapest manufacturer of large forgings.

The company will benefit from the largest nuclear market in the world for the next 30 years and is raising its standards: its main target is to match the standards of Mitsubishi Heavy Industry and Japan Steel Works, and to provide parts that follow either ASME or RCC-M standards.

Finally, in March 2012 CFHI was designated as one of the first global suppliers for AP and CAP projects by SNPTC and Westinghouse.

### CFHI HAF 601 Certifications

<table>
<thead>
<tr>
<th>Corporation</th>
<th>Equipment</th>
<th>Safety Level</th>
<th>Range</th>
<th>Registration Date</th>
<th>ASME</th>
</tr>
</thead>
<tbody>
<tr>
<td>CFHI (China First Heavy Industries)</td>
<td>Pressure vessel</td>
<td>Class 1 &amp; 3</td>
<td>Manufacture</td>
<td>2006/3/17</td>
<td>Yes</td>
</tr>
<tr>
<td></td>
<td>Reactor internals</td>
<td></td>
<td></td>
<td></td>
<td>No</td>
</tr>
<tr>
<td></td>
<td>Brace</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Casting and Forging</td>
<td>Class 1</td>
<td></td>
<td>2010/8/4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Pipes and pipe fittings</td>
<td>Class 1</td>
<td></td>
<td>2011/8/1</td>
<td>Yes</td>
</tr>
</tbody>
</table>
Editorial Source List

Bloomberg:
http://www.bloomberg.com/quote/601106:CH

WSJ:
China First Heavy IPO Raises $1.67 Billion http://online.wsj.com/article/SB10001424052748704022804575042392049861412.html

Reuters:
China First Heavy Industries Announces FY 2012 Net Profit Outlook Below Analysts’ Estimates
Monday, 29 Jan 2013
http://www.reuters.com/finance/stocks/601106.SS/key-developments/article/2681806

China First Heavy Industries Announces Change in Accounting Policy
Monday, 4 Mar 2013
http://www.reuters.com/finance/stocks/601106.SS/key-developments/article/2706270

China First Heavy Industries Announces FY 2011 Dividend Payment Date
Monday, 18 Jun 2012
http://www.reuters.com/finance/stocks/601106.SS/key-developments/article/2559027

China First Heavy Industries Announces FY 2011 Dividend Payment
Wednesday, 25 April 2012
http://www.reuters.com/finance/stocks/601106.SS/key-developments/article/2528399

China First Heavy Industries Announces FY 2010 Dividend Payment Date
Monday, 13 Jun 2011
http://www.reuters.com/finance/stocks/601106.SS/key-developments/article/2342787

China First Heavy Industries Announces FY 2010 Dividend Payment
Thursday, 28 Apr 2011
http://www.reuters.com/finance/stocks/601106.SS/key-developments/article/2302876


Financial Times

ft.com/marketsdata
Apr 03 2013

China.org
China First Heavy Industries breaks IPO price
February 9, 2010
http://www.china.org.cn/business/2010-02/09/content_19394837.htm

Engineering News
Samurai sword maker’s reactor monopoly poses a threat to nuclear revival
11th April 2008

Morning Star
CFHI Quarterly Report 2012
October 29, 2012.

News Alibaba
China First Heavy Industries eyes RMB 11.6 bln from Shanghai IPO
31 Jan 2010

WNN
Nuclear milestones for China
10 August 2010
http://www.world-nuclear-news.org/NN_Nuclear_milestones_for_China_1008101.html

ChinaCSR.com
China First Heavy Industries Fined For Infringement Of Environmental Rules
June 18, 2009

France-Metallurgie.com
China’s World largest 150MN hydraulic forging press (US)
February 27, 2012

China First Heavy Industries (CFHI) signe des contrats de 565 millions Yuans pour fournir des equipements nucléaires (US)
02-06-2010
http://aciers.free.fr/index.php/2010/06/02/china-first-heavy-industries-cfhi-signes-des-contrats-de-565-millions-
yuan-pour-fournir-des-equipements-nucleaire-us/

Aisco.ru
http://aisco.ru/index.html

Baidu
中国第一重型机械集团公司

百科名片
http://baike.baidu.com/view/231437.htm

SASAC
中国第一重型机械集团公司
November 16, 2011
http://www.sasac.gov.cn/n1180/n12534878/n13979253/13999629.html

Heneng
中国一重签订4台核反应堆压力容器供货协议
October 28, 2010
http://www.heneng.net.cn/company/index.php?item=news_show&member_id=42&article_id=1924

兰州理工大学毕业生就业指导服务中心
中国一重引进大学生报到注意事项
April 4, 2012
http://jiuye.lut.cn/www/ContentsDisp.asp?id=1442

千人计划介绍
中国一重能源装备材料研究所研究员招聘启事
April 18, 2011
http://www.1000plan.org/qrjh/article/15316

应届毕业生
中国第一重型机械集团公司招聘信息
April 2, 2008

东北网
一重"要做中国重工企业技术创新排头兵"——记中国第一重型机械集团公司总经理吴生富
June 14, 2006
http://heilongjiang.dbw.cn/system/2006/06/14/050427443.shtml

环境保护部
关于批准换发中国第一重型机械集团公司民用核承压设备制造资格许可证的通知
March 17, 2006
http://www.zhb.gov.cn/gkml/zj/haq/200910/t20091022_172730.htm

搜狐
中国第一重型机械集团公司承制巴基斯坦核电站设备
August 5, 2008

中华商务网
中国第一重型机械集团又获科学技术进步奖
March 13, 2013
http://www.chinaccm.com/42/20130313/422902_1140579.shtml

辽宁省人力资源和社会保障厅
中国第一重型机械集团东大宣讲会
November 12, 2009
http://www.jyw.gov.cn/web/assembly/action/browsePage.do?channelID=1251435914965&contentID=1254135619164

中华人民共和国国家发展和改革委员会
实施建设铸锻钢基地及大型铸锻件自主化改造项目
November 28, 2007
http://gys.ndrc.gov.cn/zdjs/t20071128_175174.htm

哈尔滨理工大学
关于中国第一重型机械集团公司举行校园招聘会的通知
October 8, 2007

中国一重
中国一重大型先进压水堆核电核岛主设备超大型锻件项目成果通过行业专家鉴定
2012-12-28

一重加氢: 从受制于人到装备世界 生产速度世界之最
2012-09-27

中国一重核电装备迈向国产化
2012-09-10

我公司与中广核工程有限公司签署ACPR1000+核电堆型大型锻件联合研发协议
2012-08-27
我公司核电常规岛整锻低压转子锻件新产品通过中机联专家鉴定
2012-08-27

全国人大副委员长路甬祥视察一重大连核电制造基地
2012-08-16

我公司获得百万千瓦级核岛主设备蒸汽发生器制造资格许可证
2012-07-19

公司承制的红沿河三号机组核反应堆压力容器在大连发运
2012-06-18

我公司稳步推进第三代核电压力容器研制工作
2012-06-01

吴生富会见中广核工程公司总经理束国刚
2012-05-11

我公司成为全球第三代核电装备供应商的中坚力量
2012-03-08

我公司核电锻件研制入选齐齐哈尔市十大经济新闻
2012-03-01

公司荣获中广核工程有限公司授予2011年国内设备制造厂质量管理奖等多个奖项
2012-02-09

福清2号核反应堆压力容器水压试验成功
2011-12-31

辽宁红沿河核电有限公司致信感谢中国一重
2011-10-21

中国一重能源装备大型铸锻件检测中心在大连制造基地竣工
2011-09-29

“中国实验快堆核岛关键主设备研制”成果通过核能行业协会组织的专家鉴定
2011-08-22

宁德3号机组百万千瓦发电机转轴锻件发运仪式在我公司隆重举行
2011-08-02

中国核电制造再传佳音
2011-06-14

公司承担的“百万千瓦级核电设备大型铸锻件关键技术研究”课题通过国家科技部验收
2011-06-10

中科华反应堆和蒸汽发生器模拟体开工会在一重举行
2011-05-25

我公司研制完成核反应堆压力容器重型支承
2011-05-13

AP1000三代核电技术转让分许可协议在京签署
2011-05-13

中国一重与国核工程公司签订供货合同
2011-04-24

世界首个AP1000核电站稳压器下封头在中国一重制造成功
2011-03-12

中国一重核电装备步入专业化批量化生产轨道
2011-02-17

我国首台完全国产化百万千瓦级核反应堆压力容器发运仪式在中国一重大连制造基地隆重举行
2010-12-23

AP1000 主泵泵壳合作研制技术协议正式签署
2010-06-28

国内首台 AP1000 压力容器项目在中国一重开工
2010-04-30

我公司获 CPR1000 蒸发器关键部件制造工艺评定证书
2010-04-01

秦山核电二期扩建工程 4 号机组反应堆压力容器在公司竣工
2010-02-26

我公司获得国家核电合格供方资格证书成为我国三代核电首批合格供应商
2010-01-14

秦山核电二期扩建工程 4 # 600MW 反应堆压力容器（RPV）水压试验一次成功
2010-01-04

对话吴生富：“一份核电大单”引发的冷暖话题
2009-12-03

国内最大核电接管段在水锻分厂完成锻造工序
2009-11-13

580 吨核电低压转子锻造成功
2009-08-21

国内最大的 580 吨核电常规岛低压转子真空钢锭在我公司浇注成功
2009-06-25

吴生富董事长强调坚定信心不辱使命全力做好在手核电项目
2009-06-04
方家山1号核反应堆压力容器水压试验成功
2011-10-04

中国一重核电设备步入专业化批量化生产轨道
2011-02-17

一重承制的四台百万千瓦级核反应堆压力容器供货合同在京签约
2008-08-03

中国实验快堆堆容器第二次强度和泄漏试验一次成功
2007-07-09

一重自行研制设计的15000吨自由锻造水压机获金奖
2007-06-05

实验快堆内构件装焊进入最后攻坚阶段
2007-04-17

巴基斯坦核电委员会齐亚·哈桑萨迪克访问一重
2007-03-26

一重承制的辽宁红沿河核电站一号机组反应堆压力容器供货协议签字仪式在一重举行
2007-01-01

中国实验快堆项目的主容器功能性试验一次成功
2006-07-03

秦山核电毛坯投料在一重全部结束
2006-05-29

核电设备国产化的坚实一步
2005-09-26
中国实验快堆堆容器在京现场隆重吊装
2005-08-15
http://www.cfhi.com/yzjt/contents/634/582.aspx

关于批准换发中国第一重型机械集团公司民用核承压设备制造许可证的通知
2006-03-17
www.zhb.gov.cn/gkml/zj/haq/200910/t20091022_172730.htm

国务院国有资产监督管理委员会
百万千瓦级核岛压力容器研制完全实现国产化
2012-12-28
www.sasac.gov.cn/n1180/n1226/n2410/12537401.html

三代核电国产反应堆压力容器蒸汽发生器采购开标
2008-05-23
www.sasac.gov.cn/n1180/n1226/n2410/n314319/4720118.html

首台国产化 AP1000 反应堆压力容器在中国一重开工
2009-06-04
www.sasac.gov.cn/n1180/n1226/n2410/n314274/6427907.html

我国大型核电重大专项示范工程主设备合同签订
2010-01-06
www.sasac.gov.cn/n1180/n1226/n2410/n314244/6893727.html

我国三代核电依托项目核岛主设备采购有序展开
2008-09-27
www.sasac.gov.cn/n1180/n1226/n2410/n314319/5577337.html

中广核签订红沿河核电站部分关键设备国产化合同
2008-02-29
www.sasac.gov.cn/n1180/n1226/n2410/n314319/5577337.html

中广核一重合推百万千瓦级核反应堆压力容器国产化
2007-01-08
http://www.sasac.gov.cn/n1180/n1226/n2410/n314319/1463814.html

中国一重承制秦山二期核反应堆压力容器、稳压器
2005-09-26
http://www.sasac.gov.cn/n1180/n1226/n2410/n314274/1314495.html

中国一重对中层管理者进行系统培训 提升职工素质
2009-09-09
http://www.sasac.gov.cn/n1180/n1226/n2410/n314394/11796931.html
中国一重核电产品制造能力获国际认可 获ASME证书  
2008-02-20  
http://www.sasac.gov.cn/n1180/n1226/n2410/n314319/3954311.html

中国一重将承制巴基斯坦核电站民用核反应堆压力容器  
2004-08-09  
http://www.sasac.gov.cn/n1180/n1226/n2410/n314304/1209233.html

中国一重具备批量生产CPR1000核岛主锻件能力  
2010-04-06  
http://www.sasac.gov.cn/n1180/n1226/n2410/n314319/11426019.html

中国一重热连轧机组获机械工业科学技术一等奖  
2009-03-12  
http://www.sasac.gov.cn/n1180/n1226/n2410/n314319/6228225.html

中国一重研制成功世界最大换热器  
2009-09-17  
http://www.sasac.gov.cn/n1180/n1226/n2410/n314319/6642840.html

中核集团福清1号机组压力容器水压试验一次成功  
2011-02-24  
http://www.sasac.gov.cn/n1180/n1226/n2410/13039381.html

中核集团秦山二扩4号稳压器到位  
2010-05-05  
http://www.sasac.gov.cn/n1180/n1226/n2410/n314274/8490419.html

重型技术装备国家工程研究中心落户一重集团  
2005-04-26  
http://www.sasac.gov.cn/n1180/n1226/n2410/n314319/1261171.html

环境保护部华北核与辐射安全监督站  
关于发《中国第一重型机械集团公司大连设计研究院联合检查报告》的通知  
2010-11-30  
nro.mep.gov.cn/haq/jxjd/201011/t20101130_198158.htm